

SAM 016704**ACIERA Type 23 TNC**

Group	CNC drilling machine
Manufacturer	ACIERA
Type	23 TNC
Commander	HEIDENHAIN TNC 125
Serial No.	1827
Year	1981



Drill capacity in steel	23 mm
Throat cutting in steel M	18
Spindle speeds :stepless	
from	45 t/min
up to	4000 t/min
Spindle stroke	120 mm
Table length	590 mm
Table width	320 mm
Min. distance from table to spindle	110 mm
Max. distance from table to spindle	570 mm
Longitudinal travel	500 mm
Transversal travel	300 mm
Feeds	0.02-0.6 mm/min
Voltage 50 Hz 3x	380 Volt
Power	5.0 kW
Machine's weight about	1550 kg
Overall dimensions machine:	
Length	1700 mm
Width	1400 mm
Height	2100 mm

Various accessories:

Coolant system
 Quick change device
 Tool holder deposit
 Turret stopping device



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